

shp Jan 16

# Work Order ID 78081

\*78081\*

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December-28-11 3:28:02 PM

Item ID: D206-781-543KGY Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Crew Cabin Overhead w/ADS  
 Start Date: 28/12/2011 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 16/01/2012 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: M.C.J. Date: 11/12/28 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
IIN-D407-781	D	20 SP

100	DOCUMENT CONTROL	0.00							
*100*									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-781-543KGY CHG001								

SP 12-01-23

SP 12-1-4

①

110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									

SP 12-01-04

120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

SP 12-01-23

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 78081****\*78081\***

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December-28-11 3:28:02 PM

Item ID: D206-781-543KGY

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Crew Cabin Overhead w/ADS

Start Date: 28/12/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 16/01/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-781-543KGY								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

12/1/23

12/1/23

mf

12-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

December-28-11 3:28:07 PM

Page 1

Work Order ID: 78081

\*78081\*

Parent Item: D206-781-543KGY

\*D206-781-543KGY\*

Parent Item Name: Crew Cabin Overhead w/ADS

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 10/04/22 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3844-041KGY		Manufactured	No			110	Each	0.0000					
*D3844-041KGY*									**				
Overhead Panel w/ Duct, LH													
D3844-042KGY		Manufactured	No			110	Each	0.0000					
*D3844-042KGY*									**				
Overhead Panel w/ Duct, RH													
D3958-1KGY		Manufactured	No			110	Each	0.0000					
*D3958-1KGY*									**				
Panel													
D3989-1		Manufactured	No			110	f	324.0000	3	3			
*D3989-1*									**				
Seal													
<div> <div> <div>36.0"</div> <div>1</div> </div> <div> <div>36.0"</div> <div>1</div> </div> </div>													
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						st417	324						
						55175	324						
NAS388-6-8P		Purchased	No			110	Each	161.0000	8	8			
*NAS388-6-8P*									**				
Screw													
						<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>					
						ST278	161						
						116416	61						
						119673	50						
						119716	50						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 2

Work Order ID: 78081

**\*78081\***

Parent Item: D206-781-543KGY

**\*D206-781-543KGY\***

Parent Item Name: Crew Cabin Overhead w/ADS

Start Date: 28/12/2011

Required Date: 16/01/2012

Start Qty: 1.00

Required Qty: 1.00

NAS391B6P

Purchased

No

110

Each

226.0000

\*\* 8

8

**\*NAS391B6P\***

Washer

SP 12-01-04

Location

Loc Qty

Loc Code

ST278

226

116416

26

118840

100

118891

100

8x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## REFERENCE ONLY

## 5.2 BELL 206 L3/L4

## 5.2.1 D206-781-511/-513 UTILITY KITS

Qty -511	Qty -513	Part Number	Description
X		D206-781-511	UTILITY KIT
	X	D206-781-513	UTILITY KIT W/ADS
1		D206-781-541	CREW CABIN OVERHEAD KIT
	1	D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
1	1	D206-781-545	ROTOR BRAKE PANEL KIT
1	1	D206-781-551	VERTICAL TUNNEL KIT
1		D206-781-561	REAR OVERHEAD KIT
	1	D206-781-563	REAR OVERHEAD KIT W/ADS
1	1	D206-781-571	HAT BIN KIT

## 5.2.2 D206-781-541/-543/-545/-551/-561/-563/-571 KITS

Qty -541	Qty -543	Qty -545	Qty -551	Qty -561	Qty -563	Qty -571	Part Number	Description
X							D206-781-541	CREW CABIN OVERHEAD KIT
	X						D206-781-543	CREW CABIN OVERHEAD KIT W/ADS
		X					D206-781-545	ROTOR BRAKE PANEL KIT
			X				D206-781-551	VERTICAL TUNNEL KIT
				X			D206-781-561	REAR OVERHEAD KIT
					X		D206-781-563	REAR OVERHEAD KIT W/ADS
						X	D206-781-571	HAT BIN KIT
	1						D3844-041	OVERHEAD PANEL W/ DUCT, LH
	1						D3844-042	OVERHEAD PANEL W/ DUCT, RH
1							D3844-1	OVERHEAD PANEL, LH
1							D3844-2	OVERHEAD PANEL, RH
1	1						D3958-1	PANEL
		1					D3961-1	ROTOR BRAKE PANEL
1	1						D3989-1-360	SEAL
8	8						NAS388-6-8P	SCREW
		4					NAS388-6-12P	SCREW
8	8	4					NAS391B6P	WASHER
		4					MS21059L06	NUTPLATE
		8					MS20426AD3-3	RIVET
			1				D3828-1	VERTICAL TUNNEL, LOWER LH
			1				D3828-2	VERTICAL TUNNEL, LOWER RH
			1				D3830-1	VERTICAL TUNNEL, UPPER LH
			1				D3830-2	VERTICAL TUNNEL, UPPER RH
			1				D3959-041	VERTICAL TUNNEL, AFT CENTER
			1				D3970-1	COVER W/ FLASHLIGHT HOLDER
			1				D3989-1-360	SEAL
			6				AN525-10R14	SCREW
			6				MS21059L3	NUTPLATE
			12				MS20426AD3-4	RIVET
				1	1		D3831-1	REAR OVERHEAD, LH
				1	1		D3831-2	REAR OVERHEAD, RH
				1			D3967-1	REAR OVERHEAD, CENTER
					1		D3967-041	REAR OVERHEAD W/ DUCT, CENTER
				1	1		D3962-1	REAR OVERHEAD CORNER, LH
				1	1		D3962-2	REAR OVERHEAD CORNER, RH
				1	1		D3971-1	INSERT

continued next page...

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Revision: A

Date: 10.10.28

# REFERENCE ONLY

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...continued

				1	1		D3971-2	INSERT
	W			2	2		D3800-3-100-1500	HOOK STRIP
				20	20		NAS388-6-8P	SCREW
				4	4		NAS388-6-12P	SCREW
				24	24		NAS391B6P	WASHER
				6	6		MS21059L06	NUTPLATE
				12	12		MS20426AD3-3	RIVET
				4	4		AN525-10R12	SCREW
				4	4		NAS43DD3-68	SPACER
				2			D3963-1	LIGHT COVER
				2			D3963-3	LIGHT COVER
					2		D3964-1	LIGHT COVER W/ DUCTS
					2		D3964-3	LIGHT COVER W/ DUCTS
				16	16		MS21059L06	NUTPLATE
				32	32		MS20426AD3-5	RIVET
				16	16		NAS388-6-12P	SCREW
				16	16		NAS391B6P	WASHER
						1	D3850-1	HAT BIN
						6	D3851-1	DOUBLER
						4	AN525-10R8	SCREW

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